



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-700A
Job Sheet 185324



Part No: SWA6A-700A

Job Qty: 1 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA6A-700A Rev 3 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/18	0.00	0.00	Start Up Container		J.C.V.
100	Bandsaw	10 pcs		11/9/18	0.00	0.50	Bandsaw1		J.C.V.
110	Mori Seiki	10 pcs		11/9/18	0.50	5.00	MORI NV5000-1		J.C.V.
120	QC	10 pcs		11/9/18	0.00	0.00	QC2		J.C.V. 19-01-24
130	QC	10 pcs		11/9/18	0.00	0.00	QC8		19-01-24
150	Outsource	10 pcs		11/9/18			ATG001-VC	5	CT 19-01-28
160	Packaging	20 10 pcs		11/9/18	0.00	0.00	Packaging2		FEB 04 2019
170	QC	10 pcs		11/9/18	0.00	0.00	QC6		FEB 21 2019
175	Small Fab	10 pcs		11/9/18	0.00	2.50	Small Fab-9		MCC DAS 9-89
177	QC	10 pcs		11/9/18	0.00	0.00	QC5		FEB 26 2019
180	Packaging	10 pcs		11/9/18	0.00	0.00	Packaging3		DAS 9-89
190	QC21-SA	10 Ea		11/9/18	0.00	0.00	QC21		DAS 28 9-89

Part Op 100 - Cut blank at 5.625" 1 Blank makes 4 parts
Descriptions: 110 - 1-Machine as per folio FB702 FOLIO REV: AA DWG REV: 3 2-Deburr
150 - Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required
175 - Laser engrave P/N

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.500	6061T6 Bar 0.500 X 1.500	1.2500 ft (.125 ea)	90-Start up Operation	5021852

Job Allocations

Component Part	Required	Inventory	Allocated
061T6B0.500X01.500	1	22	0

Part Specifications

Specifications could not be found.



Container No: S147653



Part: SWA6A-700A

Job No: 185324

Serial No/Batch: S147653

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 01/24/19

Plex 10/25/18 8:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

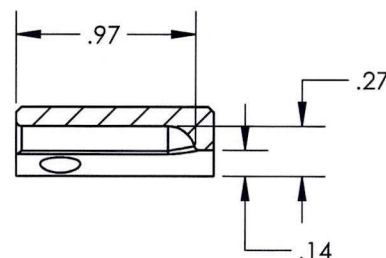
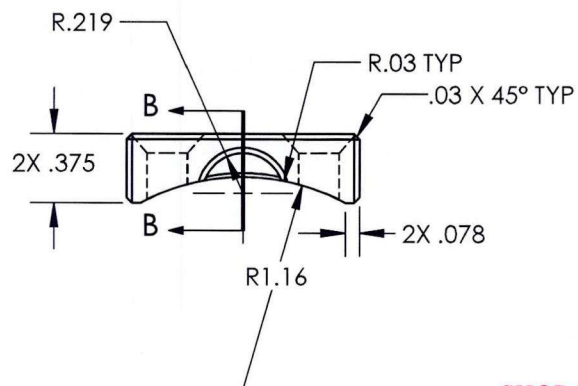
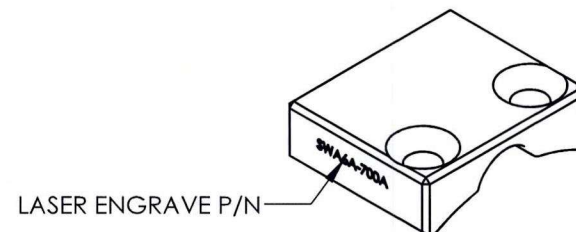
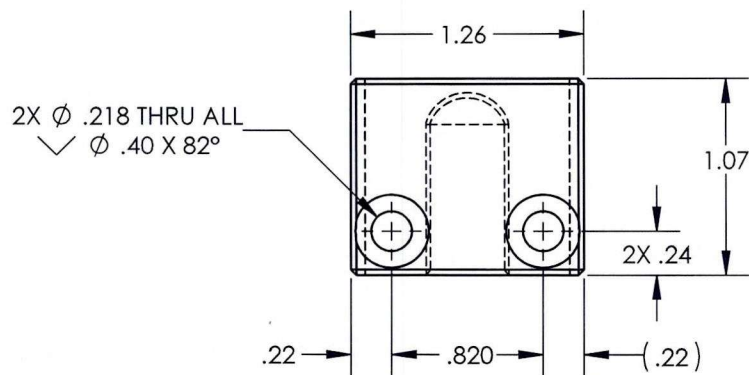
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
3	AS DRAWN BY CANAM	11/16/2012	JAG



SECTION B-B

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185324 415
1870-25

RED BARN MACHINE	
WIRE CLAMP	
DWG NO. SWA6A-700A	REV 3
MATERIAL: 6061-T6	
DRAWN BY: CANAM	
APPROVED: <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: 1:1	DATE: 2/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-700A	1	WIRE CLAMP	6061-T6	1/2 X 1-3/8 X 1-1/4



Dart Aerospace Ltd.
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K6A 1K7
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PURCHASE ORDER PO042410



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042410

PO Date: 1/28/19

Due Date: 2/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** Is Friday ok to have these back for? **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188493	RBEL135M-2901-101-13	Motor Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	2/1/19	6 pcs	0 pcs	6 pcs	\$6.58/pcs	\$39.48
2	186583	D4823-1	Upper Cutter Deflector : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$7.93/pcs	\$79.30
3	186255	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$8.83/pcs	\$176.60
4	186581	D4821-1	Windshield Deflector : Various STC's Issue P/O: Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	2/5/19	6 pcs	0 pcs	6 pcs	\$40.33/pcs	\$241.98



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PURCHASE ORDER

PO042410



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	185324	SWA6A-700A	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$5.93/pcs	\$118.60
6	187713	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$6.58/pcs	\$65.80
Grand Total:										\$721.76	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/31/19 7:42 AM dart.tsimiklis.chrisoula

